

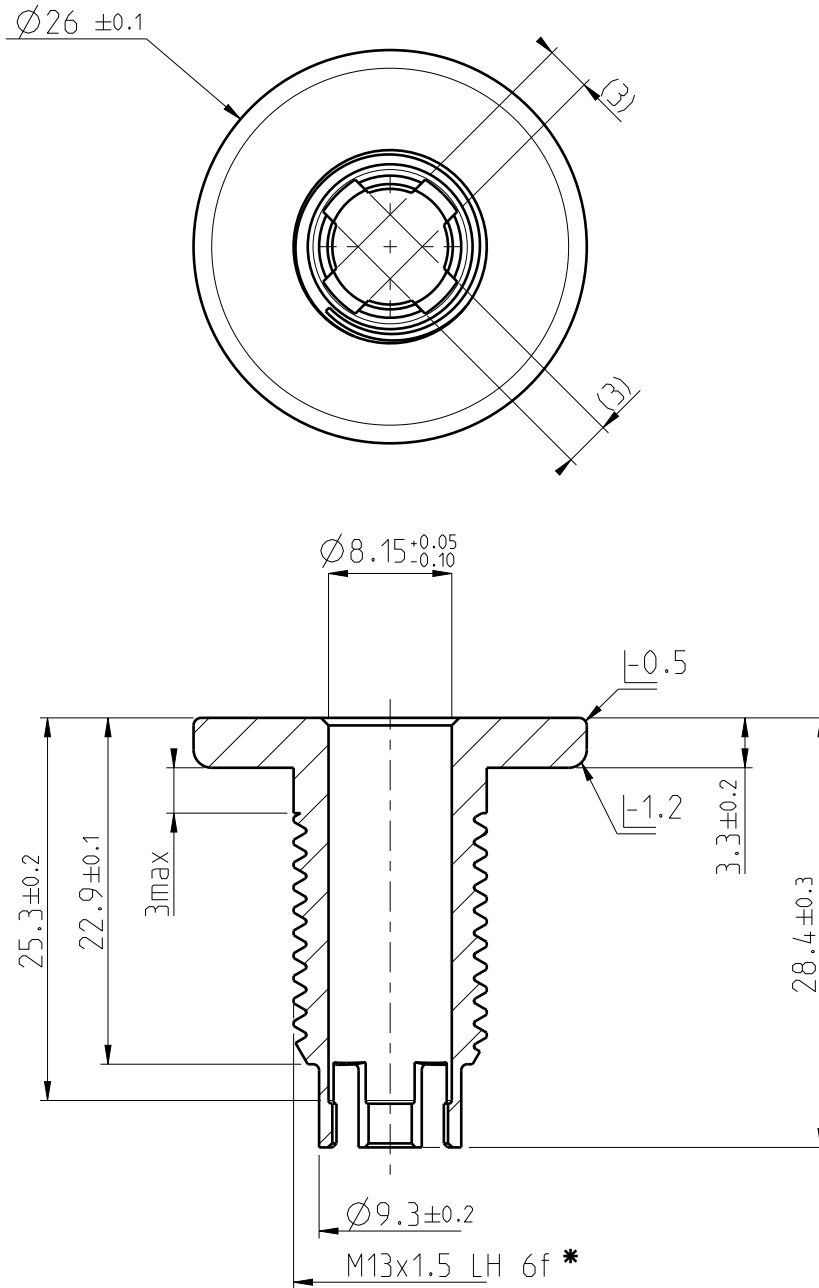
THIS DRAWING AND THE INTELLECTUAL PROPERTY RIGHTS ARE THE PROPERTY OF
BOLLHOFF-CAD SYSTEM : PRO-ENGINEER WILDFIRE 3.

CE PLAN APPARTIENT A LA SOCIETE BOLLHOFF.IL NE PEUT ETRE COPIE, REPRODUIT OU
COMMUNIQUE A DES TIERS SANS AUTORISATION.SYSTEME CAO : PRO-ENGINEER WILDFIRE 3.

HIERARCHISATION/
CLASSIFICATION :

$CpK \geq 1.66$, $CpK \geq 1.47$, $CpK \geq 1.33$, $CpK \geq 1$, GAUGE CONTROL / CONTROLE AUX ATTRIBUTS.
AUTRES DIMENSIONS NON SUJETTES A CAPABILITE/OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.

PATENT N° :
EP 1 304 489 B1
US 6 776 566 B2

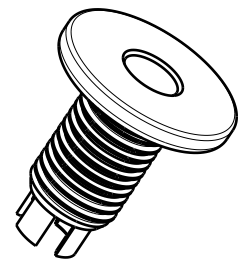


* WITH DEVIATION: LOWER LIMIT OF TOLERANCE 6e

PROFIL DU FILETAGE
SUIVANT NORME NF ISO 68-1
TOLERANCE DU FILETAGE
SUIVANT NORME NF ISO 965-1

ISO 13715 ± 0.3

() = VALEUR INDICATIVE/INDICATIVE VALUE



ECHELLE/SCALE 1/1

25/07/17	FJY	FJD	ETAIT M13x1.5LH 6e BEFORE COATING; AJOUT NOTA LIMITE DE TOLERANCE.															
DATE/DATE	NOM/NAME	VERIFIE PAR/ CHECKED BY	DERNIERE MODIFICATION/LAST MODIFICATION															
MATIERE/MATERIAL:			TRAITEMENT DE SURFACE/COATING:				BOLLHOFF											
C10C - 1.0214 OR EQUIVALENT			ZnNi8A/Fe BOLLHOFF SPECIFICATION															
			FINITION RENF./ TOP COAT :		NO		LUBRIFICATION/ LUBRICATION :		YES									
			FORMAT/PAPER:		POIDS/WEIGHT:		ECHELLE/SCALE:		DATE/DATE:		DESSINE PAR/ DRAWN BY:		VERIFIE PAR/ CHECKED BY:		FAMILLE/FAMILY:			
			A4		~22.3 g		2/1		12/02/15		FJY		JCD		FLEXITOL® ADJUSTING ELEMENT			
			DESIGNATION										N° ARTICLE/PART NUMBER		TYPE		REV.	
			FX ADJUST M13X1,5LH 117										27270080117		02		E	