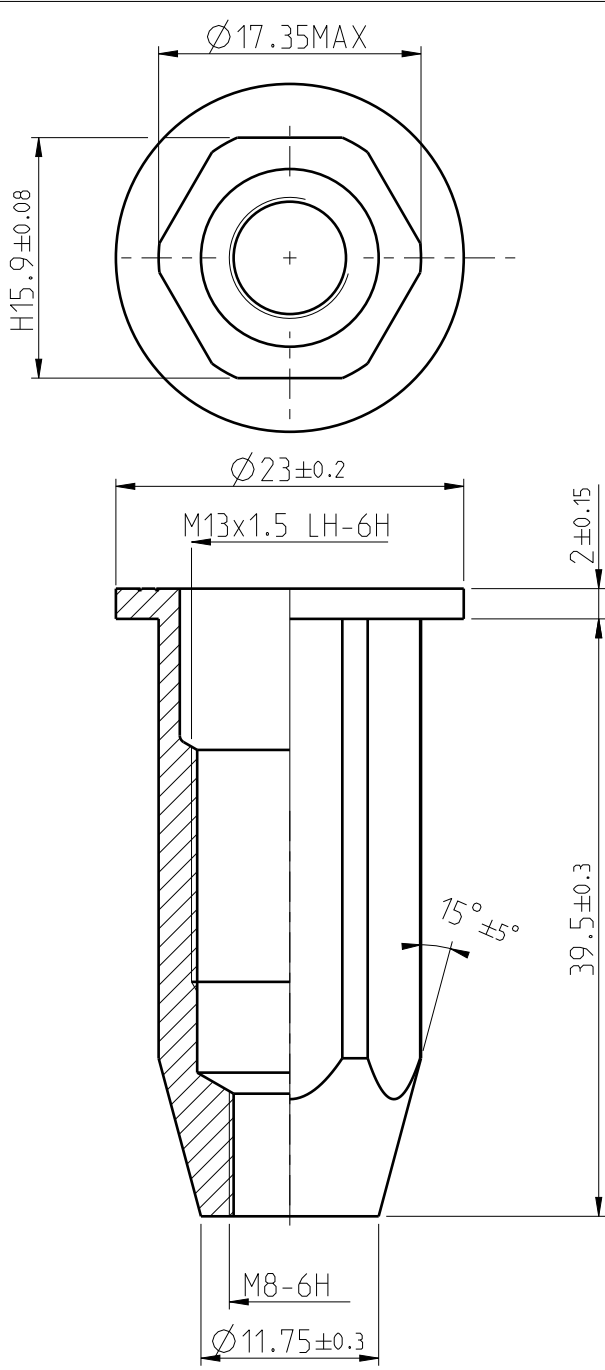


THIS DRAWING AND THE INTELLECTUAL PROPERTY RIGHTS ARE THE PROPERTY OF BÖLLHOFF-CAD SYSTEM : PRO-ENGINEER WILDFIRE 3.		HIERARCHISATION/ CLASSIFICATION :		△SR CpK ≥ 1.66. △1 CpK ≥ 1.47. △2 CpK ≥ 1.33. △3 CpK ≥ 1. △GC GAUGE CONTROL / CONTROLE AUX ATTRIBUTS. AUTRES DIMENSIONS NON SUJETTES A CAPABILITE/OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.	
					
CE PLAN APPARTIENT A LA SOCIÉTÉ BÖLLHOFF.IL NE PEUT ÊTRE COPIÉ, REPRODUIT OU COMMUNIQUÉ A DES TIERS SANS AUTORISATION.SYSTEME CAD : PRO-ENGINEER WILDFIRE 3.		() = VALEUR INDICATIVE/INDICATIVE VALUE			
26/10/15	FJY	JCD	AJOUT LOGOS BÖLLHOFF SUR TÊTE ADD LOGOS BÖLLHOFF ON HEAD		
DATE/DATE	NOM/NAME	VERIFIE PAR/ CHECKED BY	DERNIERE MODIFICATION/LAST MODIFICATION		
CE PRODUIT EST CONÇU POUR ÊTRE SERTI SUR LES MATIÈRES SUIVANTES: ACIER			THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS : STEEL		
EFFORT DE POSE MIN SUR ÉPAISSEUR MAX/ RECOMMENDED SETTING LOAD		(N): 27000-M13	CHARGE D'ÉPREUVE/ PROOFLoad (N):		COUPLE DE SERRAGE MAX/ MAX TORQUE ON SCREW (N.m):
PLAGE DE SERTISSAGE/GRIP RANGE		e(mm): 0.5 A/TO 4	20000-M8		24-M8
COURSE DE SERTISSAGE/STROKE		S(mm): 7 -e	LONGUEUR TARAUDAGE UTILE/ COMPLETE THREAD LENGTH: 8MIN		PIÈCE IMMOBILISÉE/ PART HELD STATIONARY
		FR (BÖLLHOFF SPECIFICATION)	MR (BÖLLHOFF SPECIFICATION)		
MATIÈRE/MATERIAL:		TRAITEMENT DE SURFACE/COATING:		BÖLLHOFF	
C10C - 1.0214		ZnNi8A/Fe ISO4042 P3A			
		FINITION RENF./ TOP COAT :	YES	LUBRIFICATION/ LUBRICATION :	YES
FORMAT/PAPER:		POIDS/WEIGHT:	ECHELLE/SCALE:	DATE/DATE:	DESSINE PAR/ DRAWN BY:
A4		~32.2 g	3/1	07/04/15	FJY
				VERIFIE PAR/ CHECKED BY:	JCD
				FAMILLE/FAMILY:	
				FLEXITOL® BASIC ELEMENT	
				N° PLAN/DRAWING NUMBER	
				N° ARTICLE/PART NUMBER	
				27170080116	
				TYPE	
				30	
				REV.	
				B	
				DESIGNATION	
				FX BASIC M13x1.5	