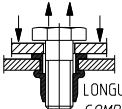
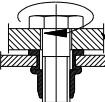


CE PLAN APPARTIENT A LA SOCIETE BÜLLHOFF. IL NE PEUT ETRE COPIÉ, REPRODUIT OU COMMUNIQUÉ A DES TIERS SANS AUTORISATION. SYSTÈME CAO : PRO-ENGINEER WILDFIRE 3.

$\triangle SR$ CpK ≥ 1.66 , $\triangle 1$ CpK ≥ 1.47 , $\triangle 2$ CpK ≥ 1.33 , $\triangle 3$ CpK ≥ 1 , $\triangle GC$ GAUGE CONTROL / CONTRÔLE AUX ATTRIBUTS.
 AUTRES DIMENSIONS NON SOUJETTES A CAPABILITE / OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.



ECHELLE/SCALE 1/1

26/10/15		FJY	JCD	AJOUT LOGOS BOLLHOFF	
DATE/DATE		NOM/NAME	VERIFIE PAR/ CHECKED BY	DERNIERE MODIFICATION/LAST MODIFICATION	
CE PRODUIT EST CONCU POUR ETRE SERTI SUR LES MATIERES SUIVANTES:				AC IER	
THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS :				STEEL	
EFFORT DE POSE MIN SUR EPAISSEUR MAX/ RECOMMENDED SETTING LOAD		(N): 27000-M13			CHARGE D'EPREUVE/ PROOFLOAD (N):
PLAGE DE SERTISSAGE/GRIP RANGE		e(mm): 0.5 A/TO 4	20000-M8		
COURSE DE SERTISSAGE/STROKE		S(mm): 7 -e	LONGUEUR TARAUDAGE UTILE/ COMPLETE THREAD LENGTH: 8MIN		COUPLE DE SERRAGE MAX/ MAX TORQUE ON SCREW (N.m):
			FR (BOLLHOFF SPECIFICATION)		24-M8
					PIECE IMMOBILISEE/ PART HELD STATIONARY
MATIERE/MATERIAL:		TRAITEMENT DE SURFACE/COATING:			
C 10C - 1.0214		ZnNi8A/Fe ISO4042 P3A		SPECIFICATION BOLLHOFF	
		FINITION, RENF./ TOP COAT :	YES	LUBRIFICATION/ LUBRICATION :	YES
		FORMAT/PAPER:	POIDS/WEIGHT:	ECHELLE/SCALE:	DATE/DATE:
		A4	~32.2 g	3/1	13/02/15
				DESSINE PAR/ DRAWN BY:	VERIFIE PAR/ CHECKED BY:
				FJY	JCD
		FAMILIE/FAMILY:		FLEXITOL® BASIC ELEMENT	
		N°ARTICLE/PART NUMBER		N° PLAN/DRAWING NUMBER	
		27170080116		02	
		FX BASIC M13x1.5		B	