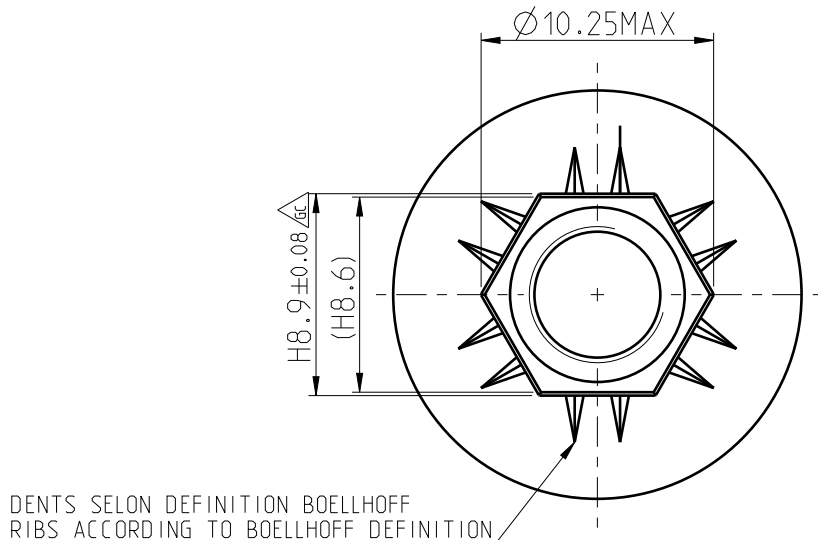


THIS DRAWING AND THE INTELLECTUAL PROPERTY RIGHTS ARE THE PROPERTY OF
BOLLHOFF-CAD SYSTEM: CREO PARAMETRIC.

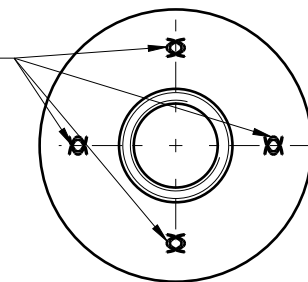
CE PLAN APPARTIENT A LA SOCIETE BOLLHOFF. IL NE PEUT ETRE COPIE, REPRODUIT OU
COMMUNIQUE A DES TIERS SANS AUTORISATION. SYSTEME CAO : CREO PARAMETRIC.

HIERARCHISATION/
CLASSIFICATION :

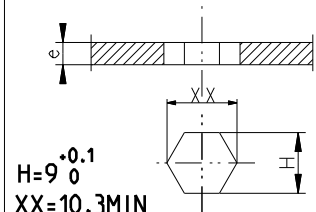
$\triangle_{SR}$ $CpK \geq 1.66$, $\triangle_1$ $CpK \geq 1.47$, $\triangle_2$ $CpK \geq 1.33$, $\triangle_3$ $CpK \geq 1$, $\triangle_{GC}$ GAUGE CONTROL / CONTROLE AUX ATTRIBUTS.
AUTRES DIMENSIONS NON SOUJETTES A CAPABILITE / OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.



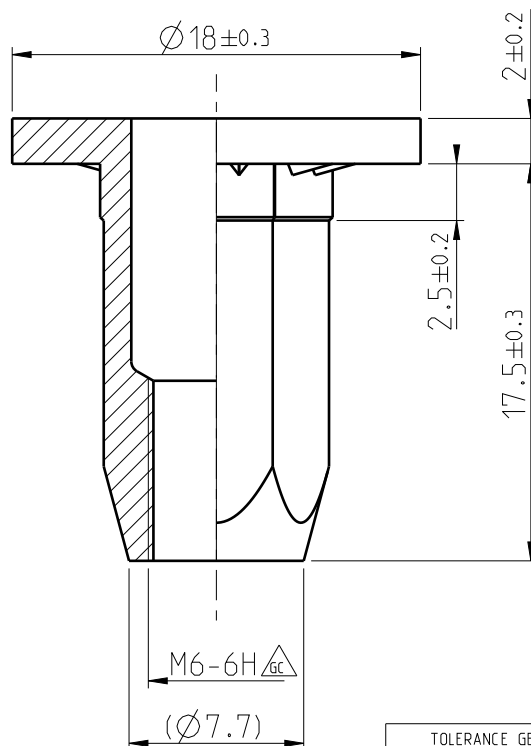
BOELLHOFF LOGO



ECHELLE/SCALE 2/1



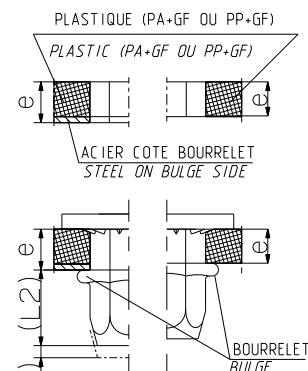
LOGEMENT / MOUNTING HOLE



TOLERANCE GENERALE : ISO 13715

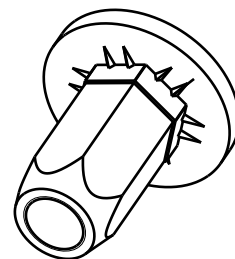
± 0.3

() = VALEUR INDICATIVE / INDICATIVE VALUE

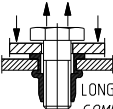


L2=10.5 MAX

VUE SERTIE / INSTALLED POSITION



ECHELLE/SCALE 3/2

09/06/17	BBZ	NBL	AJOUT MATIERE OR EQUIVALENT ADD OR EQUIVALENT MATERIAL			
DATE/DATE	NOM/NAME	VERIFIE PAR/ CHECKED BY	DERNIERE MODIFICATION/LAST MODIFICATION			
CE PRODUIT EST CONCU POUR ETRE SERTI SUR LES MATIERES SUIVANTES:			THERMOPLASTIQUE+ACIER OU THERMOPLASTIQUE			
THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS :			THERMOPLASTIC+STEEL OR THERMOPLASTIC			
EFFORT DE POSE RECOMMANDE/ RECOMMENDED SETTING LOAD		(N): 13000	 LONGUEUR TARAUDAGE UTILE/ COMPLETE THREAD LENGTH: 7.5MIN FR (BOLLHOFF SPECIFICATION)		CHARGE D'EPREUVE/ PROOFLoad (N): 15000	
PLAGE DE SERTISSAGE/GRIP RANGE		e(mm): 2.6 A/TO 5.4			COUPLE DE SERRAGE MAX/ MAX TORQUE ON SCREW (N.m): 13	
COURSE DE SERTISSAGE/STROKE		S(mm): 8.8 -e	PIECE IMMOBILISEE/ PART HELD STATIONARY MR (BOLLHOFF SPECIFICATION)			
MATIERE/MATERIAL: C 10C -1.0214 OR EQUIVALENT			TRAITEMENT DE SURFACE/COATING: ZnNi8A/Fe			
			BOLLHOFF			
			FINITION RENF./ TOP COAT : YES			
			LUBRIFICATION/ LUBRICATION : YES			
	FORMAT/PAPER:	POIDS/WEIGHT:	ECHELLE/SCALE:	DATE/DATE:	DESSINE PAR/ DRAWN BY:	VERIFIE PAR/ CHECKED BY:
	A4	~7.2 g	3/1	04/03/09	YLR	IGS
			FAMILLE/FAMILY:			
			RIVKLE® M6			
			N° PLAN/DRAWING NUMBER			
			N° ARTICLE/PART NUMBER			
			TYPE			
			REV.			
RK91 M 6 054			41 936			
			23391060936			
			02			
			C			