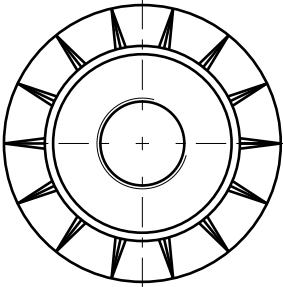
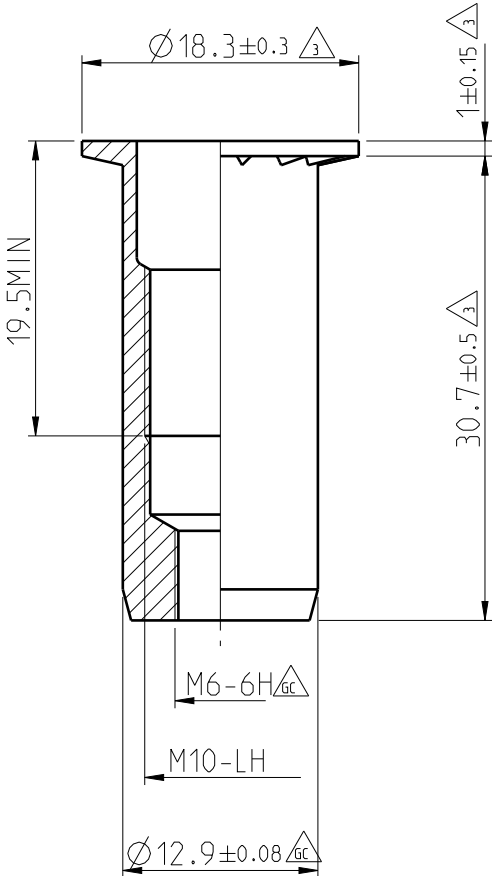
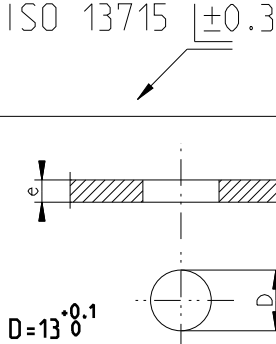
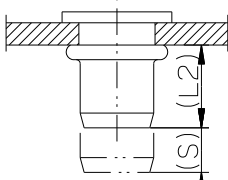
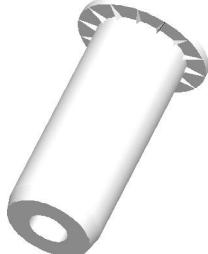


THIS DRAWING AND THE INTELLECTUAL PROPERTY RIGHTS ARE THE PROPERTY OF BOLLHOFF-CAD SYSTEM : PRO-ENGINEER WILDFIRE 3.		HIERARCHISATION/ CLASSIFICATION :		△SR CpK ≥ 1.66. △1 CpK ≥ 1.47. △2 CpK ≥ 1.33. △3 CpK ≥ 1. △GC GAUGE CONTROL / CONTROLE AUX ATTRIBUTS. AUTRES DIMENSIONS NON SUJETTES A CAPABILITE/OTHER DIMENSIONS NOT SUBJECT TO CAPABILITY.	
		FLEXITOL BASIC ELEMENT			
CE PLAN APPARTIENT A LA SOCIÉTÉ BOLLHOFF.IL NE PEUT ÊTRE COPIÉ, REPRODUIT OU COMMUNIQUÉ A DES TIERS SANS AUTORISATION.SYSTEME CAD : PRO-ENGINEER WILDFIRE 3.					
				 LOGEMENT / MOUNTING HOLE  VUE SERTIE / INSTALLED POSITION  ECHELLE / SCALE 1/1	
() = VALEUR INDICATIVE / INDICATIVE VALUE					
11/06/08		SFR	CLO	MISE A JOUR PLAN UPDATE DRAWING	
DATE / DATE		NOM / NAME	VERIFIE PAR / CHECKED BY	DERNIERE MODIFICATION / LAST MODIFICATION	
CE PRODUIT EST CONCU POUR ETRE SERTI SUR LES MATIERES SUIVANTES :		PLASTIQUE		CYCLE DE VIE / LIFE CYCLE : Released	
THIS PRODUCT IS DESIGNED TO BE SET ON THE FOLLOWING MATERIALS :		PLASTIC			
EFFORT DE POSE MIN SUR EPAISSEUR MAX / MIN SETTING LOAD ON MAX GRIP		(N): 20000 -M10		CHARGE D'EPREUVE / PROOFLOAD (N): 15000 -M6	
PLAGE DE SERTISSAGE / GRIP RANGE		e(mm): 2.0 A/TO 3.5		LONGUEUR TARAUDAGE UTILE / COMPLETE THREAD LENGTH: 5MIN-M6	
COURSE DE SERTISSAGE / STROKE		S(mm): 6.9 -e		COUPLE DE SERRAGE MAX / MAX TORQUE ON SCREW (N.m): 10 -M6	
Matiere / MATERIAL:		TRAITEMENT DE SURFACE / COATING:		PIECE IMMOBILISEE / PART HELD STATIONARY	
C4C 1.0303 C10C 1.0214		ZnNi8A/Fe BOLLHOFF SPECIFICATION		MR (BOLLHOFF SPECIFICATION)	
FINITION RENF. / TOP COAT :		YES		LUBRIFICATION / LUBRICATION : NO	
FORMAT / PAPER:		POIDS / WEIGHT:		FAMILLE / FAMILY:	
A4		~17 g		FLEXITOL® BE M6	
ECHELLE / SCALE:		DATE / DATE:		N° PLAN / DRAWING NUMBER	
2/1		11/12/01		23391060843	
DESIGNATION		TYPE		REV.	
RK91 M 6 035 ZNIA 843		02		E	